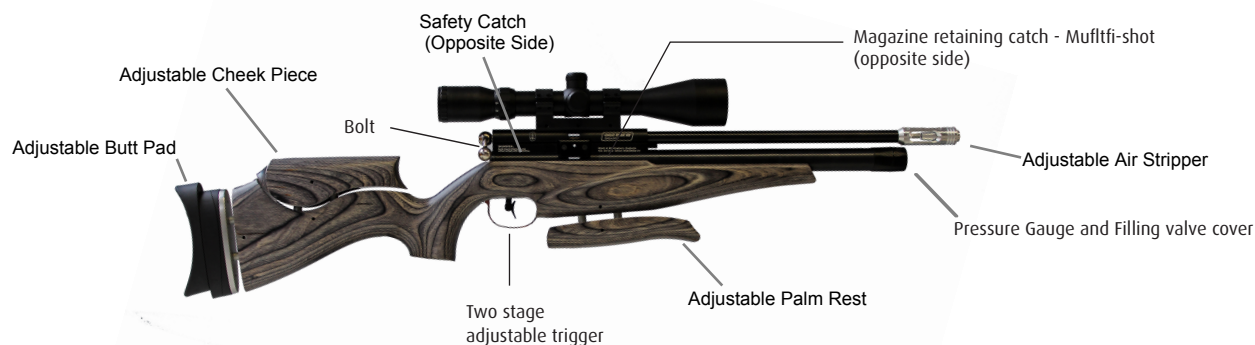


# Gold Star SE Rifle Instructions

IMPORTANT: Please read these instructions before using your rifle.



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## Gun Safety

- \* Make sure you know the laws relating to airguns, and abide by them.
- When you pick up any gun always check that it is not loaded.
- Never point a gun at anyone or anything that is not a legitimate target.
- Never leave your rifle unattended, even if it's unloaded.
- Gun safety is a state of mind; never rely on a safety catch.
- After use, put your rifle away safely; unloaded and out of reach of children. Store your pellets separately.
- Always ensure it is safe to shoot and be certain of your target before you squeeze the trigger.
- Make sure there is a safe backstop behind your target to catch your pellet in case you miss.
- Beware of ricochets – do not shoot at water or other smooth surfaces that may deflect the pellet in a different direction.
- Always unload your gun when crossing obstacles, taking it indoors or into a car.
- When carrying your rifle, be sure the muzzle is always pointing in a safe direction in case you should stumble.
- Never shoot on land without permission from the owner.

## Technical Information

All BSA airguns are made to the highest standards at our factory in Birmingham. BSA barrels are cold hammer forged and crowned for optimum accuracy.

Before leaving the factory every airgun is tested on special purpose machinery to verify velocity and pellet grouping. UK law dictates that air rifles should not be capable of above 12 ft-lb of muzzle energy; all BSA models conform to this requirement. Export models are supplied to conform to the laws in the destination country.

## Telescopic Sights

BSA PCPs have a full length integral 10.8mm dovetailed scope rail designed to accept standard scope mounts and night vision equipment. Refer to the scope manufacturer's instructions on fitting and adjusting.

## Using Compressed Air

### CAUTION!

Only dry breathing quality air should be used in guns. Never fill any gun with oxygen, or any other gas. Doing so could cause a serious explosion.

Never try to fill your gun with air when the rifle is in a partially assembled state.

BSA PCPs can be filled from an air tank or using a hand pump. Whichever equipment is used, a pressure gauge and supply hose bleed device must be included, and the manufacturers' instructions must always be followed.

## Safety Warning

- Use only dry breathing air.
- In the interest of safety any physical damage to air cylinders or filling tanks (e.g. dents, rust etc), and their fittings and valves must require the return of the item(s) to the manufacturer or their appointed agent for inspection.
- Any modification or service to the product must only be carried out by the manufacturer or their appointed agent. On no account should owners attempt to work on or modify guns.
- Do not exceed the manufacturers maximum fill pressure for the gun.
- Because of the high pressures involved the air reservoir should be checked periodically by the factory or an appointed agent of the company. BSA recommend a visual inspected every 3 years and pressure tested every 10 years.
- When storing the rifle avoid excessive heat, cold or humidity.

## Filling the Rifle with Air

### Maximum Fill Pressure

BSA PCPs have a maximum fill pressure of 232 bar and must not be exceeded. Doing so will reduce the power and can damage the rifle.

A filling adaptor is supplied to connect the rifle to the charging equipment. It is recommended that your rifles pressure is kept within the green zone of the pressure gauge.

Before filling, always make sure the rifle is unloaded and the safety catch is on.

- Rotate the end cap on the front of the air reservoir to reveal the filling port.
- If the air reservoir is empty, cock the rifle
- Insert the filling adaptor into the filling port, and push it home.
- Make sure the bleed screw on the charging unit is closed.
- Where an air tank is used, open its valve slowly.
- Where a hand pump is used, commence the pumping operation.
- Using the gauge fitted to the charging unit, slowly fill the rifle to the recommended charge pressure, then close the air tank valve or cease pumping. Allow a few minutes for the pressure to settle. If necessary, repeat the procedure to top up the pressure in the rifle.
- Quickly open the bleed valve on the charging unit to allow the pressurised air in the hose to escape.
- Pull the filling adaptor from the filling port and replace the end cap.
- Remember that your rifle may be cocked, if so you should de-cock it immediately for safety reasons.
- To de-cock your rifle, release the safety catch, then pull back the bolt and while holding the bolt, pull the trigger and slowly allow the bolt to move forward until it is back in the rest position.

Regularly check the condition of the filling probe "O" rings and apply a little Molycote 111 grease. Only use this grease on the "O" rings as automotive mineral oils and grease can cause an explosion if used with high-pressure air

## Loading BSA Multishot PCPs

### The Magazine

The 10 shot capacity magazine features a rotor housed within a base, retained by a cover plate and screw. The rotor is sprung loaded and its movement is confined by a stop.

**DO NOT TURN THE ROTOR AND RELEASE IT AGAINST THE SPRING PRESSURE AS THIS MAY DAMAGE THE STOP.**

**Take care to avoid contamination with dirt or grit and always carry magazines in a sealed plastic bag. Do not dismantle the magazine**



### Loading the Rifle

1. Apply the safety catch and push the magazine retaining catch forward.
2. Lift the bolt handle and pull back as far as it will go and while holding the bolt in this position, remove the magazine.
3. Hold the magazine between finger and thumb with the cover plate screw uppermost. Push the pellet, nose first, into the empty magazine chamber and press down until the pellet skirt is under the cover plate. (Fig 1)
4. Rotate the magazine rotor anti-clockwise until the next empty chamber is revealed. Hold the rotor in this position against the spring pressure and load the next pellet into the chamber. (Fig 2)
5. Repeat this operation until all chambers have been loaded.
6. Replace the magazine in the rifle (Fig 3), close the magazine retaining catch and close the bolt. Take the safety catch off when ready to fire the rifle.
7. When the rifle has been fired, the magazine will automatically index to the next chamber when the rifle is re-cocked. Close the bolt and the rifle is ready for the next shot. **DO NOT RECOCK THE RIFLE MORE THAN ONCE WITHOUT FIRING AS THIS WILL LOAD MORE PELLETS INTO THE BARREL, POTENTIALLY CAUSING A BLOCKED BARREL AND DAMAGE TO THE RIFLE**
8. The magazine rotor is numbered to indicate the amount of pellets left in the magazine. Note the number will remain the same after the pellet has been fired and will change only when the rifle is re-cocked.
9. When the tenth and final pellet indexed into position, the number 1 will become visible along with the yellow last shot indicator on the magazine backplate. Once this pellet has been fired, the magazine is ready to be refill

### Stock Adjustment

In conjunction with Minelli of Italy, BSA Guns have designed the Gold Star SE stock to provide the shooter with infinite levels of adjustment. This includes \*Adjustable 'length of pull', \* Vertical & Radial adjustment of the butt pad, \*Vertical & Radial adjustment of the cheek piece, \*Horizontal & Vertical adjustment of the palm rest.

Care should always be taken when using the supplied tools to make adjustments, so as not to damage the wood/laminate around the adjustment screw holes

### Care & Maintenance

After use, check that the rifle is unloaded and wipe the metal and woodwork surfaces with a lightly oiled cloth. Pay special attention to the metal finishes as these are not fully rustproof and are vulnerable to damp and particularly perspiration. If the rifle has become damp, make sure it is completely dry before it is put away.

Never use lubricants containing silicone as they can cause damage to metal surfaces. Application of oil and grease except as directed by the manufacturer can often do more harm than good.

The rifle has been designed and manufactured for optimum performance. Tampering with the components, or unauthorised modifications and alterations may make the rifle unsafe to use and will invalidate the warranty. All air rifles require periodic maintenance and inspection, so even if everything seems to be in good working order, it checked periodically by a competent gunsmith. Always have the power re-checked following any maintenance or repair work as any repairs or adjustments could affect the power. **It is your legal responsibility to make sure the air rifle remains below the legal limit, which in the UK is 12 ft-lb.**

## Making a Loaded Rifle Safe

If the rifle has been loaded with a pellet, remove the magazine as described above, then close the bolt, aim the rifle at a safe target, take the safety catch off and fire. Do not refit the loaded magazine until it is needed, or remove all pellets from the magazine before refitting it to the rifle.

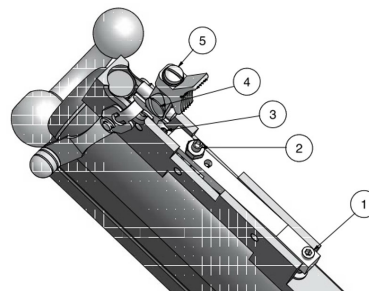
It is good practice to use this procedure once the rifle shoot has been completed, whether you know the magazine to be empty or otherwise.

### Trigger Adjustment

The trigger is set at the factory, but some aspects can be adjusted to suit individual preferences.

Before adjusting the trigger, remove the magazine and check that there is not a pellet in the barrel, if in doubt point the rifle in a safe direction and fire the rifle to ensure that the barrel is clear.

In the interests of safety, take care not to over-lighten the trigger weight.



**1. Trigger pull.** This screw adjusts the weight of second stage trigger pull, to increase the weight of pull turn the screw clockwise and anti-clockwise to reduce the weight of pull.

**2. Sear engagement screw.** This screw determines the length of the second stage release. Should you wish to adjust the length of the second stage release, slacken off the locknut and adjust the screw the desired amount. Turning the screw clockwise reduces the second stage release; turning it anticlockwise increases the second stage release.

**CAUTION GREAT CARE SHOULD BE TAKEN IN THE ADJUSTMENT OF THIS SCREW. ANY EXCESSIVE CLOCKWISE TURN COULD RENDER THE GUN IN A CONDITION IN WHICH IT COULD FIRE ACCIDENTALLY. IF IN ANY DOUBT CONSULT A QUALIFIED GUNSMITH.**

**3. First stage trigger adjustment.** This is factory preset and must not be adjusted.

**4. The trigger grip** can be adjusted lengthways, sideways and swivelling using screws 4&5. It is not necessary to remove the stock to carry out these adjust

### Air Stripper

The Gold Star SE is supplied with a factory fitted air-stripper. The purpose of the air-stripper is to reduce the air turbulence at the point where the pellet leaves the barrel. The air-stripper is adjustable to accommodate differing pellet types but has a normal 'set' distance of 4mm between the end of the barrel and the beginning of the air-stripper cone. If required, the air-stripper may be removed, allowing the shooter to fit a standard 1/2" UNF threaded moderator.

The rifle's air reservoir must always be kept in good condition. If any damage occurs, for example, denting, exposure to extreme temperatures or rust, the gun should be inspected by the manufacturer, or their appointed agent. The internal bore of the air cylinder must be inspected for corrosion periodically; which should not exceed 5 year intervals.

**2 Year Warranty** All new BSA rifles carry a 2 year warranty against faulty parts and labour, this applies to new rifles only and is not transferable; proof of purchase is required. Excluded from this warranty are: failure due to misuse or abuse, the fitting of non-standard parts, and fair wear and tear. All warranty work must be done by BSA or an authorised agent of the company, and should the rifle be collected or returned under warranty, BSA or their authorised agent reserve the right to charge for postage and / or inspection. BSA will not accept guns for service or repair unless they are sent via a gun shop (RFD). So please do not return guns directly to the factory.

**BSA GUNS (UK) Ltd.** Armoury Road, Birmingham B11 2PP, England

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