

SE1965

UNIVERSAL  
CASE EXPANDING DIE

## INSTRUCTIONS

- 1 See chart on reverse for the recommended configuration of expanding plugs. These are not the only configurations possible; you may have to experiment to find the correct combination for your application. Assemble the die as indicated, and turn the adjusting screw in until the threads are below the top of the die body.
- 2 Place an empty sized case in the shell holder, and raise the ram to the top of its stroke.
- 3 Hold the press lever down with one hand and turn the expanding die in until you feel it contact the case mouth.
- 4 Lower the ram, lock the die boy in place with lock ring. Turn the adjusting screw in  $\frac{1}{2}$  turn, and raise the ram, checking the amount of flare on the case mouth. Turn the adjusting screw in to increase the flare; back it out to reduce.

**LEE**

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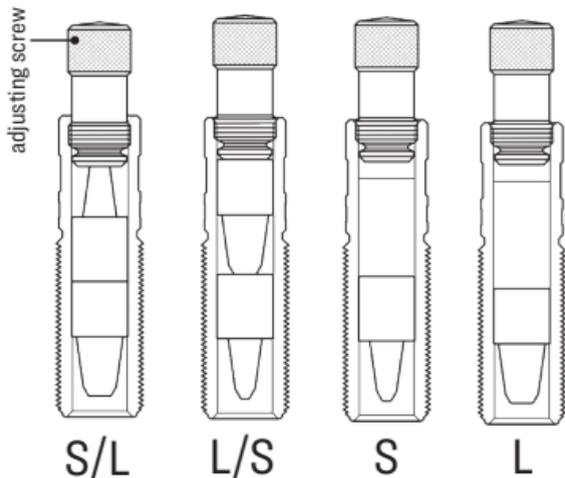
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**UNIVERSAL CASE EXPANDING DIE**

CAD designed tapered expanders flare any case from .22 cal. to .45 cal.



CALIBER	0-1.5 INCHES	1.5-3 INCHES
22-32	L/S	S
32-45	S/L	L



**WARNING:** Steel parts may be alloyed with trace amounts of lead and other elements, which are known to the state of California to cause reproductive harm and cancer. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov). To prevent exposure, do not alter the product by welding, grinding, etc.