



**LEE**

**90108**



**AUTO-INDEX  
HEX RATCHETS**

**LEE**

**LEE PRECISION, INC**  
HARTFORD, WISCONSIN 53027 U.S.A.



## **INSTRUCTIONS**

- 1) Remove shell plate carrier from press.**
- 2) Remove the two screws holding the gear plate to carrier.**
- 3) In the center of the hex adjusting ratchet, you will find the auto-index hex ratchet. Remove the damaged or worn out ratchet and replace, make sure the teeth engage the ratchet gear.**
- 4) Replace gear plate and secure two screws.**